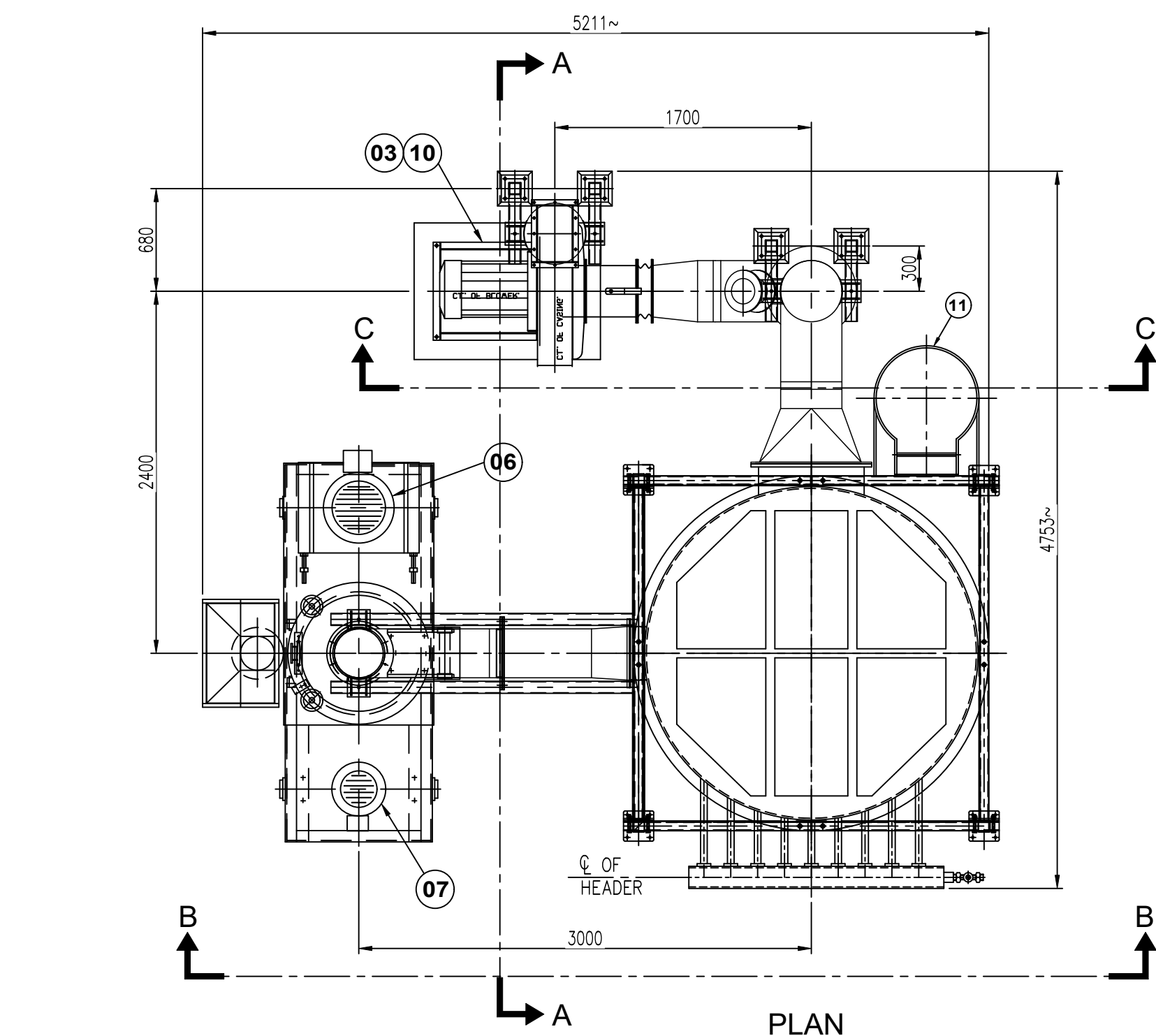
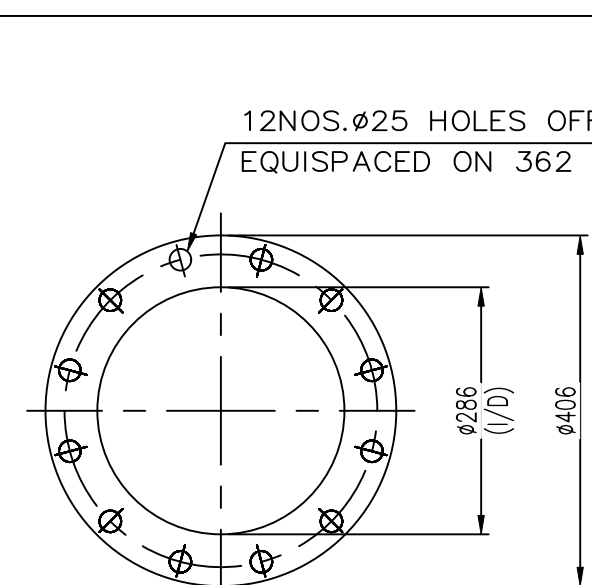
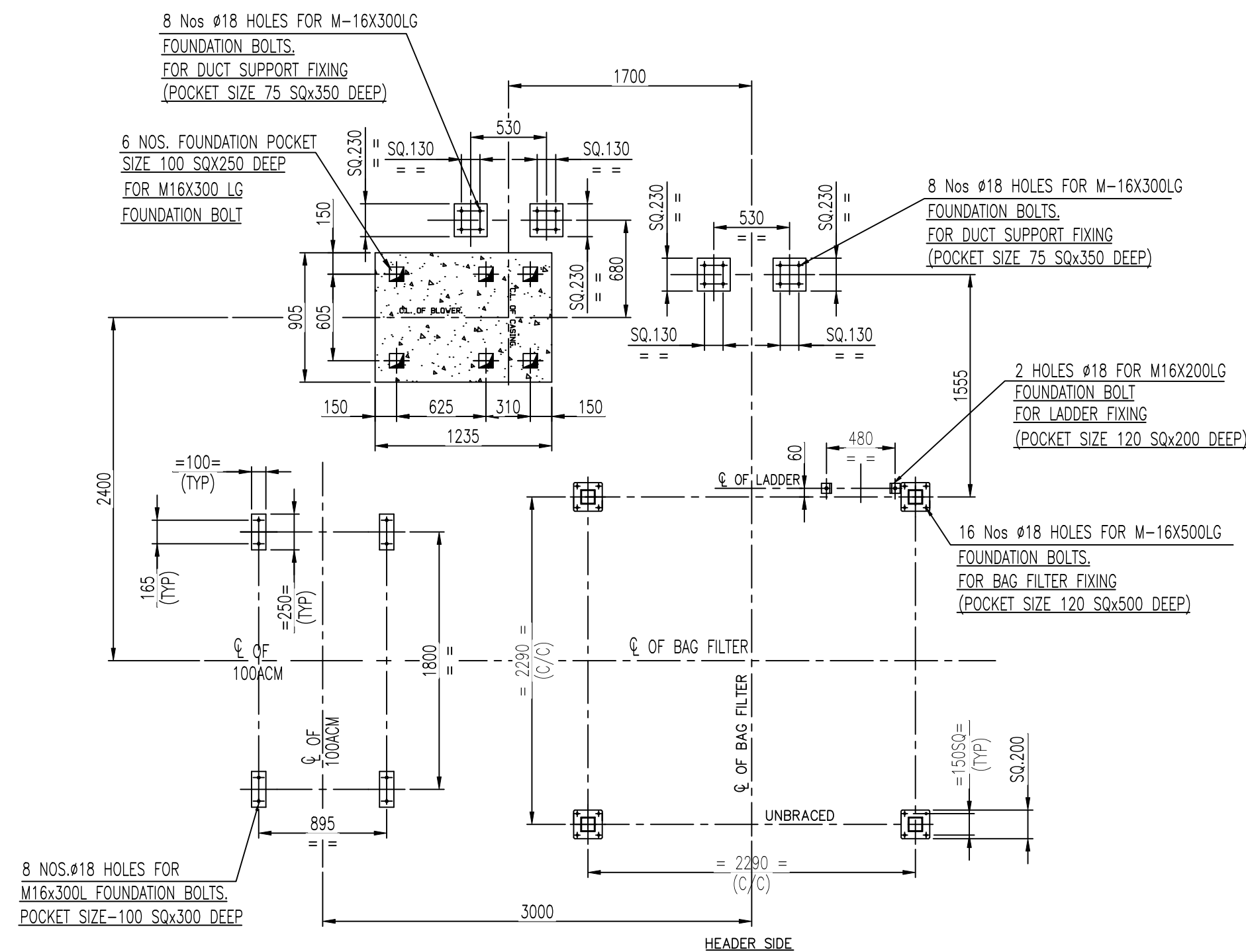




PLAN



DETAIL-X
RAL DISCHARGE FLANGE
AL-250



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UNSPECIFIED DEVIATION LINE MEASUREMENT						ALL DIMENSION CANNOT BE IN MM DEBUR CORNERS @ 0.345"											
BASIC SIZE RANGE		MACHINING		FABRICATION		UNSPECIFIED CHAMFERS 0.545"											
0-5		0.005		0.012		NO NOTAL IN UNFINISHED AREA											
5-30		0.005		0.03		PROPRIETARY INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RECO INDUSTRIES LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT PERMISSION OF THE WRITER RECO INDUSTRIES LTD. PROHIBITED											
30-60		0.01		0.05													
60-120		0.015		0.08													
120-250		0.02		0.1													
250-500		0.03		0.2													
500-1000		0.05		0.3													
1000-2000		0.08		0.4													
2000-4000				0.4													
ROUGHNESS GRADE NO.						N12	N10	N8	N6	N4	N3	N2					
ROUGHNESS VALUE IN MICRO INCH						50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	
ROUGHNESS SYMBOL																	

N1	REFERENCE DRG. No.									SCALE	DRAWING No	REV.	SHEET
025													
7	REPLACES DRG. No.									1:35	A 0 x x x x x x x x x x x x	0	1 OF 1